

## **EQUIPMENT SPECIFICATIONS**



## **SWISS STAR SR-32J**

## **Specifications**

Max. Machining Diameter
32mm (1-1/4in)

• Max. Headstock Stroke

Standard 310mm (12-13/64in)

Type N Bar Diax2.5

• Turning Tools 6 tools; tool shank: 16mm

• 4-Spindle Sleeve Holder Number of tools: 4 front / 4 rear

Max Drilling Capability: 13mm (33/64in) Max Tapping Capability: M12 x P1.75

Power Driven Att
Number of tools: cross milling: 3;

cartridge type at 1 position/2 position Max drilling capability: 8mm (5/16in) Max tapping capability: M6xP1.0 Spindle speed: max. 5,000min-1

Drive motor: 1.2kW)

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Rapid Feed
24m/min (X, Y, Z, ZB, XB)

• Main Spindle Indexing Angle C-axis control

Main Spindle Speed max. 7,000min-1

Main Spindle Motor
5.5kW (continuous) / 7.5kW (30min/60%ED)